



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Store

D212-803-219
Job Sheet 167215



Part No: D212-803-219

Job Qty: 1 ea

Part Name: Left Hand Pilot In Command - Medium/Standard Design, Eagle Single



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/26/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Eagle Copters Maintenance Ltd (CEAGL03)

823 McTavish Road NE Calgary, AB, T2E 7G9 Canada ph:(403) 250-7370

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/24/17	0.00	0.00	Start Up Stores/Pkg2		
110	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/24/17	0.00	0.00	QC4		
125	DC	1 pcs		11/24/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		11/24/17	0.00	0.00	QC21		

Part Op 125 - Photocopy blue file and type labels per PPP D212-803-219 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D212-803-219 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN565F8H9 FM119837	1	26	0	0
	D4410-9 5007147	1	7	0	0
	D4411-7 5007146	1	5	0	0
	D5055-1 5007144	1	5	0	0
	D5055-3 5007143	1	3	0	0
	D5155-045 5007139	1	1	0	0
	D5156-1 5007131	1	9	0	0
	D5156-3 5007137	1	9	0	0
	MS171599 5007136	1	9	0	0
	MS20253-1-065 5007131	1	3	0	0
	MS21042L08 5007131	1	451	0	0
	MS21042L3 5007130	1	879	0	0
	MS21919WDG10 5007125	1	3	0	0
	MS21919WDG19 5007128	1	4	0	0
	MS24693-24B 5007123	4	77	0	0
	MS27039-1-07 5007122	1	93	0	0
	NAS1149D0363J 5007121	2	955	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																					
Date : _____	 S007162 Left Hand Pilot In Command – Medium/Standard Design, Eagle Single PART NO: D212 – 803 – 219 Revision: Operation: Start up Operation Quantity: 1 Change No:			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																			
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7. PARTS LIST – MEDIUM COLLECTIVE HEAD KITS

Qty -211	Qty -213	Qty -215	Qty -217	Qty -219	Qty -221	Qty -223	Part Number	Description
X							D205-803-211	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-213	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-215	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-217	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-219	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-221	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-223	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5155-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1				D5155-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5155-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5155-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1			1	1	1	D5158-1	FACE PLATE
1	1			1	1	1	D5158-3	FACE PLATE
		1	1				D5158-5	FACE PLATE
		1	1				D5158-7	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1			1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27E751-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
4	4	4	4	4	4	4	MS24693-24B	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
2	2	2	2	2			NAS1149D0363J	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK